

FIG. 1

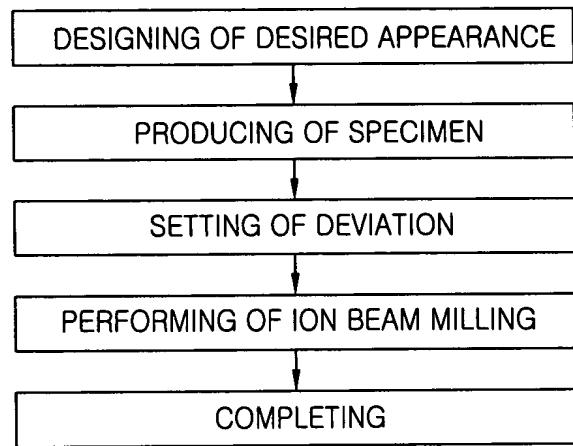


FIG. 2

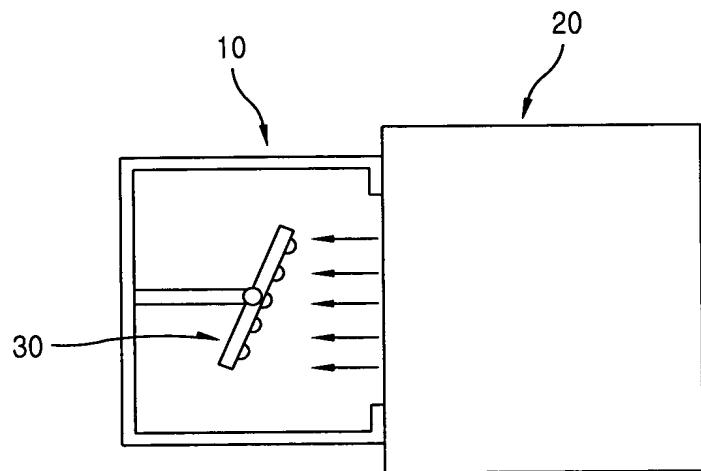


FIG. 3

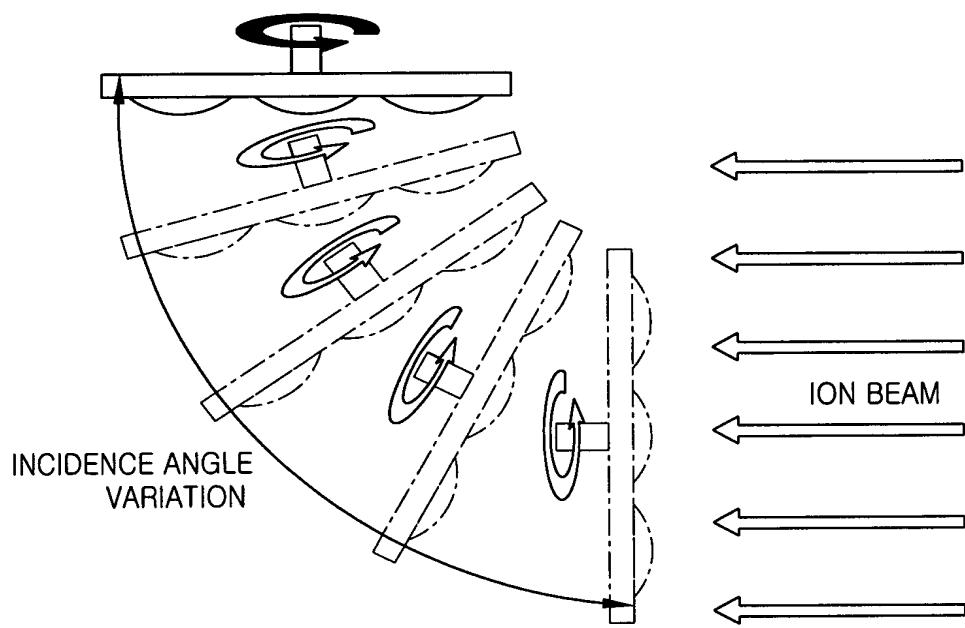


FIG. 4

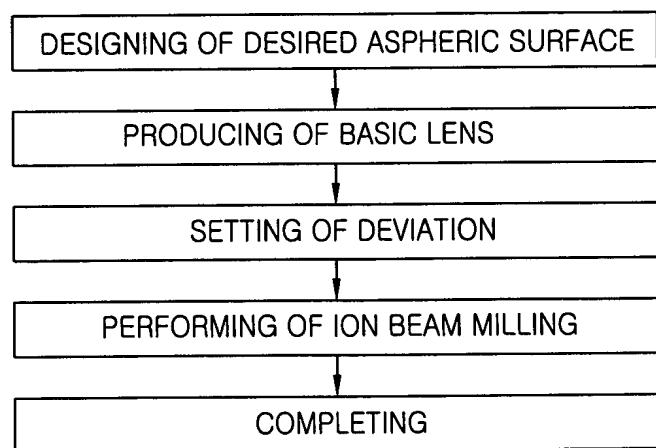


FIG. 5

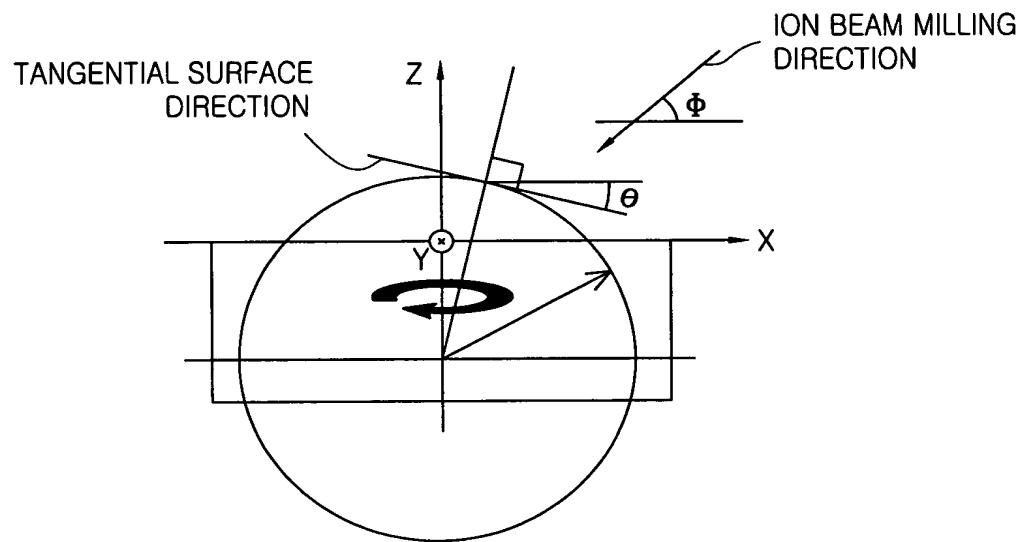
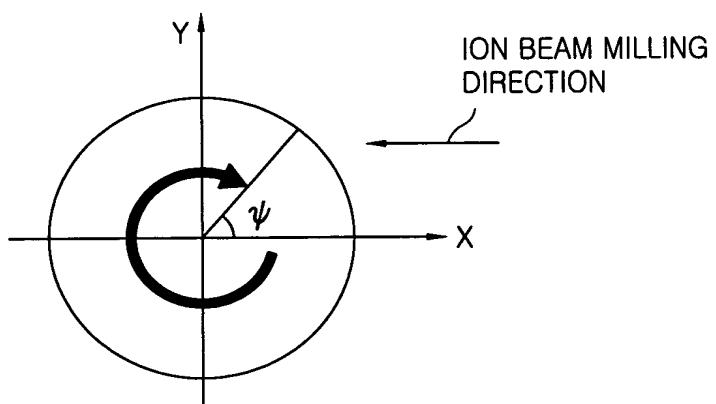


FIG. 6



TANGENTIAL SURFACE DIRECTION: $(x, y, z) = (-\sin \theta \cos \psi, -\sin \theta \sin \psi, \cos \theta)$
MILLING DIRECTION: $(x, y, z) = (\cos \Phi, 0, \sin \Phi)$

FIG. 7

